

AMENDMENT TO CLAIMS:

1(e) MOVING SAID CURRENT SOURCE AND SAID PRESSURE APPLICATORS ALONG A PATH SUBSTANTIALLY FOLLOWING SAID WELD BUTT BETWEEN SAID PLATES.

3 THE PROCESS ACCORDING TO CLAIM 1 FURTHER COMPRISING THE STEP OF SECURING SAID PLATES TO SAID BED.

30(e) MOVING SAID CURRENT SOURCE <u>AND SAID PRESSURE APPLICATORS</u> ALONG A PATH SUBSTANTIALLY FOLLOWING SAID WELD BUTT BETWEEN SAID ENDS.